

Work Order ID 57568

April 8, 2010 12:48:49 PM

pour step noir



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Item ID: DSI 9410-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Step Modification

Start Date: 4/08/10 Start Qty: 2.00



Cust Item ID:

Required Date: 4/12/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

U

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9410

B

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP DSI 9410-011
CHG002

0.00

8/10/12

JJ Cor BG 10/04/12

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

10/04/12 (2)

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

8/10/12

(2)

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Cust Item ID:

Required Date: 4/12/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
Packaging	Memo	0.00							
	Identify and pack for shipping as per PPP DSI 9410-011								
	Location: <u>A</u>								
	PPP rev: <u></u>								
140	QC21- Final Inspection - Work Order Release	0.00							
	QC								
Quality Control	Memo	0.00							

10/4/13 (2)

10/04/13
PL 10-13-4
(2)

Picklist Print

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Work Order ID: 57568

Parent Item: DSI 9410-011

Parent Item Name: Step Modification

Comments: IPP RevA: New issue DD verified by:EC
10.03.03 verified by:EC

IPP rev:B as per dwg RevB DD

Start Date: 4/08/10

Required Date: 4/12/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416 Bolt		Purchased	No			110	Each	499.0000	16.0000			

Warehouse Location

Loc Qty

Loc Code

Main Warehouse

ST358

499

114239

40

114292

459

AN960JD416 16P Purchased No



Washer

D2732-030

(3")

Manufactured No



Rubber Cushion

cut (4) at 3.00" per kit

→ measure 8.104/12

D3595

Manufactured No



Rubber Cushion (per sq ft)

(D3595-200-300) Cut (2) at 2.00" X 3.00" as per dwg

D3595 (per kit)

0.0000

32.0000



0.0000

8.0000



0.0000

0.1666



1114292

1113766

56516

B39963

4 mcs

4/12/12

2

Picklist Print

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4		Purchased	No			110	Each	1,566.000	16.0000			



Nut

Warehouse
Location

Loc Qty

Loc Code

Main Warehouse

ST139

2

111827

2

Main Warehouse

ST300

1564

113422

556

114108

1000

9063

8

1113422

10/4/12 (2)

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Shop Packet Print

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DART SERVICE INSTRUCTION

TO AMEND DRAWING D350-591 REV. F

REF. CANADIAN STC: SH92-6

FAA STC: SH967NE

8
REFERENCE ONLY

TO IMPROVE THE FIT OF THE D350-591-311/-312 STEPS, IT IS ACCEPTABLE TO INSTALL THE DSI 9410-011 KIT. INSTALL THE D2732-030 CUSHION (AFT CROSSTUBE) AND D3595-200-300 CUSHION (FWD CROSSTUBE) AS SHOWN IN FIGURE 1 IN PLACE OF THE D2856-400-720 ABRASION STRIP CALLED OUT ON DRAWING D350-591 REV. F.

FOR CUSTOMERS WHO HAVE PREVIOUSLY INSTALLED D2856-400-720 ABRASION STRIPS
REMOVE THE ABRASION STRIPS IN ACCORDANCE WITH ICA-D350-591.
PRIOR TO INSTALLING THE DSI 9410-011 KIT.

DSi 9410-011 KITS WILL BE INCLUDED WITH D350-591-311/-312 STEPS
AT CHANGE 002 AND SUBSEQUENT.

QTY -041	PART NUMBER	DESCRIPTION
X	DSi 9410-011	STEP MODIFICATION KIT
4	D2732-030	CUSHION
2	D3595-200-300 /	CUSHION
8	AN4-15A	BOLT
16	AN960JD416	WASHER
8	MS21042L4	NUT (OR MS21042-4)

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01
APPROVED BY: <i>[Signature]</i> D. SHEPHERD (DE # 02)
DATE: 08.09.08
CERT. NO.: SH92-6
ISSUE NO.: 10

B	SHEET 1 DELETE REVISED P/L. (SEPERATE DSI KIT FROM MAIN KIT SEE NCR 08-082 FOR DETAILS)	AJS	08.09.08
A	NEW ISSUE	PH	08.03.27
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>AJS</i>	DART AEROSPACE LTD	
DRAWN	<i>AJS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9410	SHEET 1 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	STEP MODIFICATION KIT	NTS
DATE	08.09.08	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries